

QUALITY STANDARD	<ul style="list-style-type: none"> • Manufactured in accordance with ISO 9001 / 13485 quality system • Sampling plan in accordance with ISO 2859 • In compliance with US FDA, ASTM and EN standard • In compliance with GMP requirements 							
PROTEIN CONTENTS	Determined by using modified lowry method in accordance with ASTM D 57 12 / EN 455 part 3							
RESIDUE POWDER	Determined by using ASTM D 6124 test method							
TECHNICAL SPECIFICATION	PHYSICAL DIMENSION							
	SIZES	XS	S	M	L	XL	Tolerance	
	Overall length, mm	240					MIN	
	Overall width, mm:	• Latex	73 - 80	81 - 88	90 - 99	101 - 109	113 - 125	+/- 4
		• Vinyl	76 - 82	85 - 90	91 - 100	102 - 111	111 - 121	+/- 4
		• Nitrile	73 - 80	81 - 89	90 - 99	103 - 109	112 - 122	+/- 4
	Palm Thickness, mm						.08	MIN
	Finger Thickness, mm:	• Latex					.08	
		• Vinyl					.08	
		• Nitrile					.07	
PHYSICAL PROPERTIES								
In Accordance to		Tensile Strength, MPa (minimum)		Elongation@ Break % (minimum)		Force at Break N (minimum)		
		Unaged	Aged	Unaged	Aged	Unaged	Aged	
Latex	ASTM D 3578-15 EN 455-2:2011	18 Mpa	14 Mpa	650 %	500 %	6 N	6 N	
Vinyl	ASTM D 5250-00 EN 455-2:2011	11 MPa	11 MPa	300 %	300 %	3.6 N	3.6 N	
Nitrile	ASTM D6139-15 EN 455-2:2011	14 MPa	14 MPa	500 %	400 %	6 N	6 N	
PERFORMANCE REQUIREMENTS-AQL	ITEMS	RELATED DEFECTS			INSPECTION LEVEL		AQL	
	Watertight	Pin Holes			G-1, Multiple Sampling Plan		1.5	
	Dimensions	Width, Length, Thickness			S-2, Single Sampling Plan		4.0	
	Visual	Pleats, Dirt, Discoloration			S-4, Single Sampling Plan		4.0	



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